



IECEX Quality Assessment Report

QAR Free Reference No.: 12CA56551

Certification Body: UL LLC



Applicant: Name: Hebeler Corporation
Address: 2000 Military Road
Tonawanda, NY 14150 USA

Site(s) Audited: Same as Applicant
 Address(es):


Total Number of Employees: 141
Number of Employees Involved in the Production of Ex Products: 30

Product Type(s) Covered Under Scope: Modular Process Systems

Protection Method(s): d e i m n (IECEX Only) o p q
 tD iD mD pD ta tb tc c* b* k*
* ATEX only.

Scope of Audit: Initial Assessment Reassessment Surveillance Revision
Audit of Product Quality Plans and Quality System to the requirements of:
 EN 13980:2002 Annex IV Annex VI Annex VII
 EN ISO/IEC 80079-34:2011
 ISO/IEC 80079-34, Edition 1.0
 IECEX OD 005-1, Edition 1.0
 IECEX Conformity Mark License: IECEX OD 022, Version 1 & IECEX OD 023, Version 1
 INMETRO Portaria 179:2010
Other (specify)

Conclusions: **PQAN/QAR/IECEX Conformity Mark License/INMETRO Audit Report to be issued/maintained;** system in compliance (no findings).
 PQAN/QAR/IECEX Conformity Mark License/INMETRO Audit Report to be issued/maintained; satisfactory documentary evidence supporting effective corrective action has been provided to resolve all findings. Corrective action to be verified at next surveillance visit.
 PQAN/QAR/IECEX Conformity Mark License/INMETRO Audit Report to be maintained until follow-up visit to verify that corrective actions to address findings have been effectively documented and implemented.
 PQAN/QAR/IECEX Conformity Mark License/INMETRO Audit Report to be issued indicating that quality system no longer meets the requirements (this may require suspension or cancellation of any certificates).

Audit Team Leader: Signature: 
Date (YYYY-MM-DD): 2013-01-18

Certification Body Representative: Name: Paul T. Kelly
Signature: 2013-01-28
Date (YYYY-MM-DD): 